



# Work Order ID 124621

**\*124621\***

Page 2

September-18-14 10:05:02 AM

Item ID: D3807-5 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Gasket  
 Start Date: 9/18/14 Start Qty: 10.00 **\*10\*** Cust Item ID:  
 Required Date: 9/19/14 Req'd Qty: 10.00 **\*10\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
<b>*120*</b>									
QC	Memo	0.00				11			DAS 38 9-89
Quality Control									14-9-18
130	Identify as per dwg & Stock Location: _____	0.00							
<b>*130*</b>									
Packaging	Memo	0.00				14/9/19 11			
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00				MC5		14-09-19	
Quality Control									

*(Signature)* 14-9-19

# Picklist Print

September-18-14 10:05:01 AM

Page 1

Work Order ID: 124621

**\*124621\***

Parent Item: D3807-5

**\*D3807-5\***

Parent Item Name: Gasket

Start Date: 9/18/14

Required Date: 9/19/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-11-28 new issue DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	328.1001	1.6	(18)			<del>DAS</del> <del>23</del> <del>988</del>
<b>*MNEO60S 063*</b>									<b>**</b>				
NEOPRENE SHEET 0.063													

Location

Loc Qty

Loc Code

MAT052

328.1001

M126546

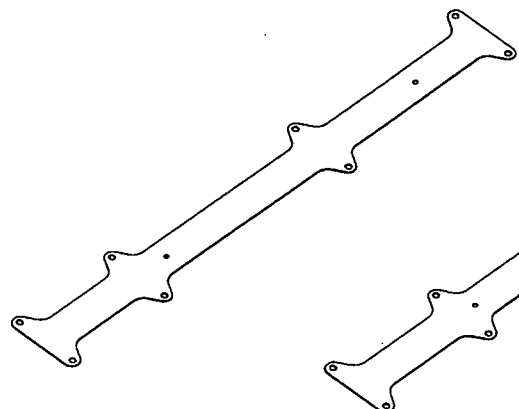
2.3

M128339

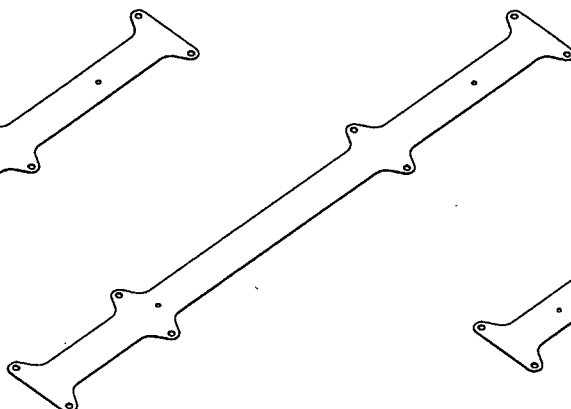
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128339.

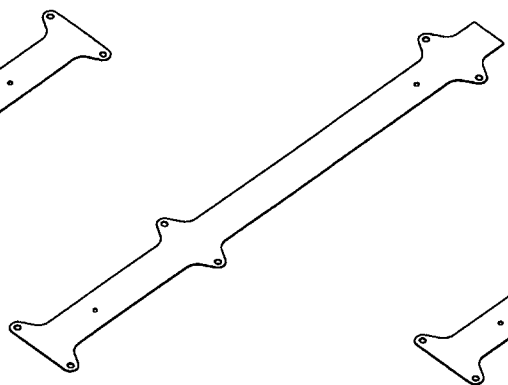
W/O 124621



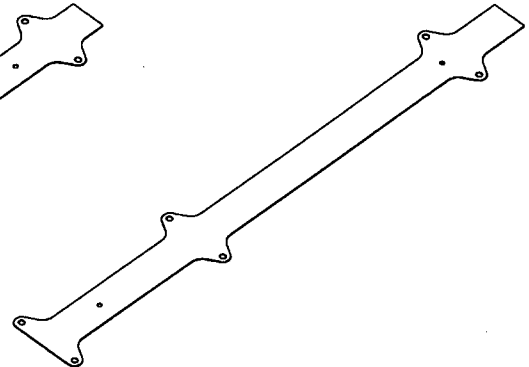
D3807-1 GASKET



D3807-3 GASKET



D3807-5 GASKET



D3807-7 GASKET

**RELEASED**  
 09-03-03  
 per ECN 09-598

**NOTES:**

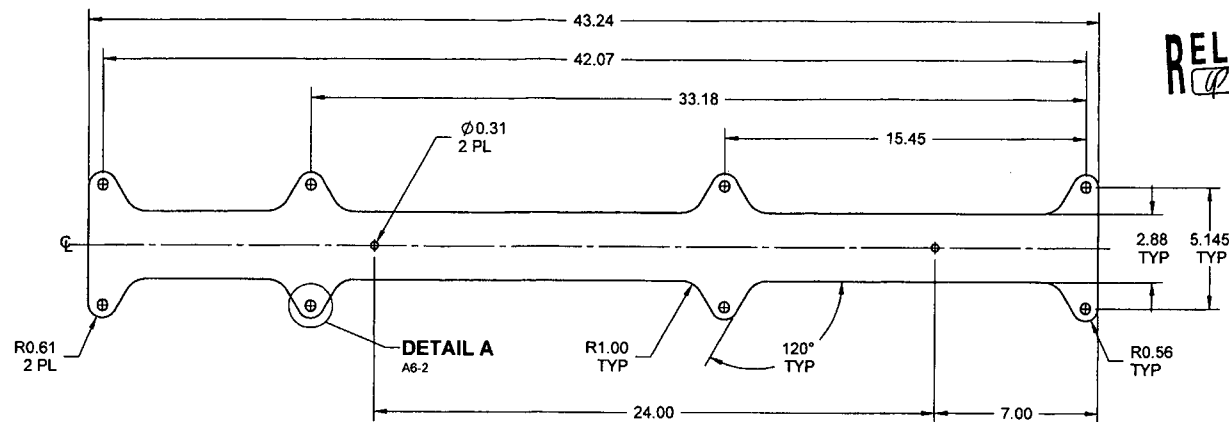
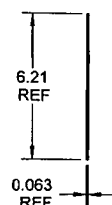
- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.063 THICK, 60 DUROMETER  
REF. DART SPEC. M-NEO60-S.063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3807-X" USING YELLOW PAINT MARKER
- 7) WEIGHT:  
 D3807-1 = 0.32 lbs  
 D3807-3 = 0.36 lbs  
 D3807-5 = 0.32 lbs  
 D3807-7 = 0.33 lbs

A	NEW ISSUE	MB	08.11.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.11.21		

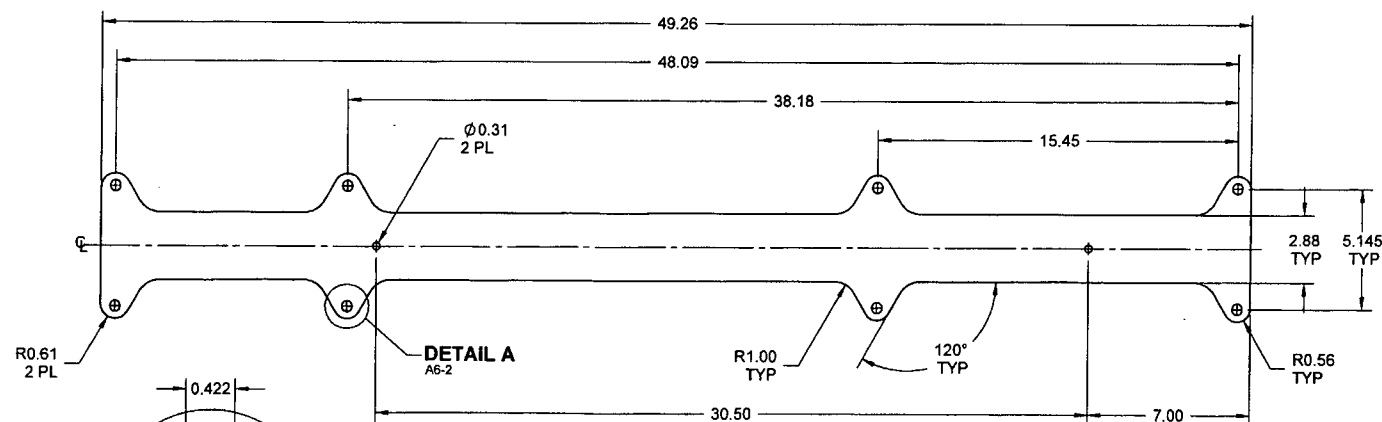
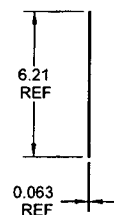
  

<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWING NO. <b>D3807</b>	REV. A SHEET 1 OF 3
TITLE <b>GASKET</b>	SCALE NTS
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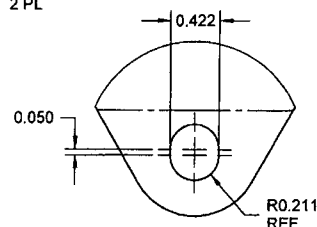
RELEASED  
09.03.07



**D3807-1 GASKET**



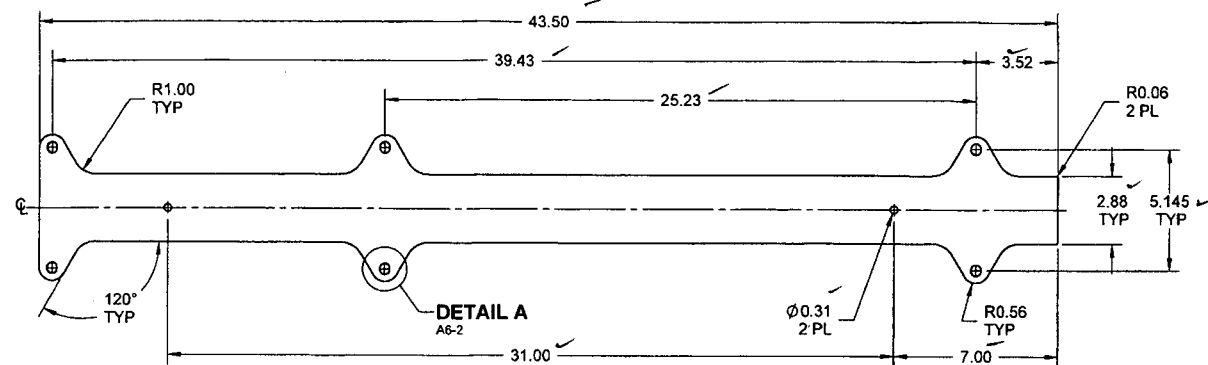
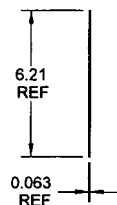
**D3807-3 GASKET**



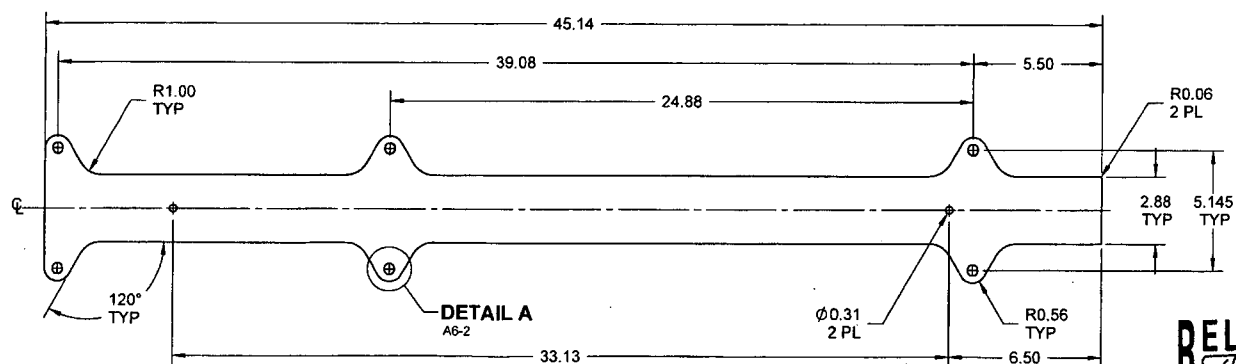
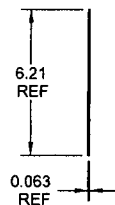
**DETAIL A: SLOT DETAIL**  
TYP

B5-2  
C5-2  
B5-3  
C5-3

DESIGN	197	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	197	PORT HADLOCK, WA	
CHECKED	197	DRAWING NO.	REV. A
MFG. APPR.	197	<b>D3807</b>	SHEET 2 OF 3
APPROVED	197	TITLE	SCALE
DE APPR.	197	<b>GASKET</b>	NTS
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**D3807-5 GASKET**



**D3807-7 GASKET**

**RELEASED**  
09.03.05

DESIGN	JP	<b>DART AEROSPACE USA, INC.</b>	
DRAWN	JP	PORT HADLOCK, WA	
CHECKED	ALS	DRAWING NO.	REV. A
MFG. APPR.	JP	D3807	SHEET 3 OF 3
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	GASKET	NTS
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